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What is Claimed is:

1. A method of preventing inner crown of removable restoration tooth from becoming disengaged with natural abutment tooth ,comprising the steps of :

- (a) providing an inner wall of the inner crown with a cement coating;
- 5 (b) fitting the inner crown over the natural abutment such that the inner crown is secured to the natural abutment by the cement coating;
- (c) providing in an upright wall of the inner crown with a through hole whereby the through hole extends into the natural abutment to form a retaining hole in the natural abutment;
- 10 (d) inserting a retention pin into the retaining hole of the natural abutment via the through hole of the inner crown; and
- (e) trimming one end of the retention pin so that the one end of the retention pin is level with an outer surface of the upright wall of the inner crown.

15 2. A method of preventing inner crown of removable restoration tooth from becoming disengaged with natural abutment tooth ,comprising the steps of:

- (a) providing in an upright wall of the inner crown with a through hole;
- (b) providing in an inner wall of the inner crown with a cement coating;
- (c) fitting the inner crown over the natural abutment such that the inner crown is secured to the natural abutment by the cement coating;
- 20 (d) providing the natural abutment with a retaining hole via the through hole of the inner crown such that the retaining hole is aligned with the through hole, and that the retaining hole is corresponding in hole diameter to the through hole;
- (e) inserting a retention pin into the retaining hole via the through hole of the inner crown; and
- 25 (f) trimming one end of the retention pin so that the one end of the retention

pin is level with an outer surface of the upright wall of the inner crown.

3. A method of preventing inner crown of removable restoration tooth from becoming disengaged with natural abutment tooth ,comprising the steps of:

5 (a) providing in one upright wall of the inner crown with a first through hole;

(b) providing an inner wall of the inner crown with a cement coating;

(c) fitting the inner crown over the natural abutment such that the inner crown is secured to the natural abutment by the cement coating;

10 (d) providing the natural abutment with a retaining through hole in communication with the first through hole of the inner crown;

(e) providing in other upright wall of the inner crown with a second through hole in communication with the retaining through hole of the natural abutment;

(f) inserting a retention pin into the retaining through hole of the natural abutment via the first through hole or the second through hole of the inner crown; and

15 (g) trimming both ends of the retention pin so that the both ends of the retention pin are level with an outer surface of the one upright wall and the other upright wall of the inner crown.

4. A method of preventing inner crown of removable restoration tooth from becoming disengaged with artificial abutment tooth ,comprising the steps of:

20 (a) providing an upright wall of the inner crown with a through hole;

(b) providing an inner wall of the inner crown with a cement coating;

(c) fitting the inner crown over the artificial abutment such that the inner crown is secured to the artificial abutment by the cement coating;

25 (d) providing the artificial abutment with a retaining hole extending from the through hole of the inner crown such that the retaining hole is corresponding in hole

diameter to the through hole, and that the retaining hole is in alignment with the through hole;

(e) inserting a retention pin into the retaining hole of the artificial abutment via the through hole of the inner crown; and

5 (f) trimming one end of the retention pin such that the one end of the retention pin is level with an outer surface of the upright wall of the inner crown.

5. A method of preventing inner crown of removable restoration tooth from becoming disengaged with artificial abutment tooth, comprising the steps of:

(a) providing one upright wall of the inner crown with a first through hole;

10 (b) providing an inner wall of the inner crown with a cement coating;

(c) fitting the inner crown over the artificial abutment such that the inner crown is secured to the artificial abutment by the cement coating;

15 (d) providing the artificial abutment with a retaining through hole extending from the first through hole such that the retaining through hole is in communication with and in alignment with the first through hole;

(e) providing other upright wall of the inner crown with a second through hole in communication with and in alignment with the retaining through hole of the artificial abutment;

20 (f) inserting a retention pin into the retaining through hole via the first through hole or the second through hole such that two ends of the retention pin are jugged out of the first through hole and the second through hole; and

25 (g) trimming the two ends of the retention pin such that one of the two ends of the retention pin is level with an outer surface of the one upright wall of the inner crown, and that other one of the two ends of the retention pin is level with an outer surface of the other upright wall of the inner crown.

6. A method of preventing inner crown of removable restoration tooth from becoming disengaged with artificial abutment tooth, comprising the steps of:

(a) providing the artificial abutment with a through hole such that both ends of the through hole are located in two upright walls of the artificial abutment;

5 (b) providing the artificial abutment with a retention pin having an outer diameter which is corresponding to a hole diameter of the through hole of the artificial abutment whereby the retention pin is greater in length than the through hole of the artificial abutment;

(c) making an inner crown wax matrix according to the artificial abutment and the retention pin of the step (b);

10 (d) casting a metal inner crown according to the inner crown wax matrix such that the metal inner crown is provided with two through holes which are respectively located in two upright walls of the metal inner crown;

(e) providing an inner wall of the metal inner crown with a cement coating;

15 (f) fitting the metal inner crown over the artificial abutment such that the through holes of the metal inner crown are in alignment with and in communication with the through hole of the artificial abutment;

(g) inserting the retention pin into the through hole of the artificial abutment via one of the two through holes of the metal inner crown; and

20 (h) trimming two ends of the retention pin such that one of the two ends of the retention pin is level with an outer surface of one of the two upright walls of the metal inner crown, and that other one of the two ends of the retention pin is level with an outer surface of other one of the two upright walls of the metal inner crown.

25 7. An inner crown of a removable restoration tooth, having a bottom, a top, an outer surface, and an interior provided with a space extending from said bottom toward said top in such a manner that an inner diameter of the space is progressively smaller from said bottom toward said top, said outer surface having a top edge contiguous to said top, said outer surface further having a bottom edge contiguous to said bottom; wherein said inner crown is provided with a through hole in communication with said space of the outer surface.

8. An inner crown of a removable restoration tooth, as recited in claim 7,

wherein said top of said inner crown thereof with a drain hole in communication with said space.